CLAIMS

The invention claimed is:

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or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, wherein:

- 10 R is selected from:
 - (a) alkyl optionally-substituted with one to three of R¹⁷;
 - (b) cycloalkyl optionally substituted with one, two or three groups selected from R¹⁸; and
 - (c) optionally-substituted aryl;
- Q is selected from alkyl, cycloalkyl, substituted cycloalkyl, heterocyclyl, substituted heterocyclyl, and alkyl substituted with one, two or three of halogen, cyano, $-OR^8$, $-SR^8$, $-C(=O)R^8$, $-C(=O)R^8$, $-C(=O)NR^8R^9$, $-S(O)_pR^{10}$, $-C(O)_2NR^8R^9$, $-S(O)_2NR^8R^9$, $-NR^8R^9$, cycloalkyl, substituted cycloalkyl, heterocyclyl, and/or substituted heterocyclyl; R^6 is hydrogen or lower alkyl;
- 20 R⁷ is selected from hydrogen, alkyl, substituted alkyl, halogen, cyano, nitro, hydroxy, alkoxy, haloalkoxy, amino, alkylamino, and optionally-substituted cycloalkyl, heterocyclyl, aryl, or heteroaryl;
- R⁸ and R⁹ are (i) independently selected from hydrogen, alkyl, haloalkyl, hydroxyalkyl, alkoxyalkyl, cycloalkyl, substituted cycloalkyl, heterocyclyl, and substituted heterocyclyl; or (ii) when R⁸ and R⁹ are attached to the same nitrogen atom (as in -C(O)₂NR⁸R⁹, -S(O)₂NR⁸R⁹, and -NR⁸R⁹), R⁸ and R⁹ may be taken together to form an optionally-substituted heterocyclyl ring;

- R¹⁰ is alkyl, hydroxyalkyl, alkoxyalkyl, cycloalkyl, substituted cycloalkyl, heterocyclyl, or substituted heterocyclyl;
- R¹⁷ is at each occurrence independently selected from halogen, haloalkoxy, haloalkyl, alkoxy, or optionally-substituted phenyl, benzyl, phenyloxy, benzyloxy, or cycloalkyl;
- R¹⁸ is at each occurrence independently selected from alkyl, substituted alkyl, halogen, haloalkyl, haloalkoxy, cyano, alkoxy, acyl, alkoxycarbonyl, alkylsulfonyl, or optionally-substituted phenyl, phenyloxy, benzyloxy, cycloalkyl, heterocyclyl, or heteroaryl; and *p* is 1 or 2.

A compound according to claim 1, or an isomer, prodrug, or pharmaceutically-

Q is selected from an alkyl or substituted alkyl having the formula $-C(R^1R^2R^3)$;

acceptable salt thereof, wherein:

- R^1 , R^2 and R^3 are selected from hydrogen, alkyl, hydroxyalkyl, alkoxyalkyl, $-(C_{1-4}alkylene)$ - $S(O)_pR^{10}$, $-(C_{1-4}alkylene)$ - $C(O)_2R^8$, cycloalkyl, cycloalkylalkyl, heterocyclyl, or heterocycloalkyl, wherein said cycloalkyl and heterocyclyl groups are, in turn, optionally substituted with up to one of R^{12} and up to one of R^{14} ; and
- R^{12} and R^{14} are independently selected where valence allows from C_{1-4} alkyl, hydroxy, oxo (=O), $-O(C_{1-4}$ alkyl), -C(=O)H, $-C(=O)(C_{1-4}$ alkyl), $-C(O)_2H$, $-C(O)_2(C_{1-4}$ alkyl), and $-S(O)_2(C_{1-4}$ alkyl).
 - 3. A compound according to claim 1, or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, wherein R is phenyl substituted with one to two of lower alkyl, halogen, haloalkyl, haloalkoxy, cyano, and nitro.
 - 4. A compound according to claim 1, or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, wherein R is:

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R⁴ and R⁵ are selected from halogen, haloalkyl, haloalkoxy, and cyano.

- 5. A compound according to claim 4, or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, wherein:
- 5 R^4 and R^5 are both halogen.
 - 6. A compound according to claim 1, or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, wherein R^6 and R^7 are both hydrogen.
- 7. A compound according to claim 1, or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, wherein Q is C_{1-6} alkyl or hydroxy(C_{1-6} alkyl).
 - 8. A compound according to claim 1, or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, wherein Q is an optionally-substituted C₃₋₇cycloalkyl or an optionally-substituted heterocyclic ring.
 - 9. A compound according to claim 1, or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, wherein:

Q is cyclohexyl, piperidin-4-yl, or tetrahydropyran-4-yl, wherein each of said rings in turn is optionally-substituted with up to two of lower alkyl, -OH, $-C(O)_2(C_{1-4}alkyl)$ and/or $-S(O)_2(CH_3)$.

10. A compound according to claim 1, or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, having the formula:

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11. A compound according to claim 1, or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, having the formula:

$$(R^{14})_r \xrightarrow{N}_{Q} Q$$

$$(R^{14})_r \xrightarrow{N}_{Q} Q$$

wherein:

X is
$$-O-$$
, $-C(=O)-$, $-N(R^{12a})-$, or $-CH(R^{12b})-$;

 R^{12a} is selected from hydrogen, C_{1-4} alkyl, $-C(=O)R^{15}$, $-C(O)_2R^{15}$, and $-S(O)_2(C_{1-4}$ alkyl);

 $R^{12b} \text{ is selected from hydrogen, } C_{1\text{-4}alkyl}, -OR^{15}, -C(=O)R^{15}, -C(O)_2R^{15}, \text{ and } -S(O)_2(C_{1\text{-4}alkyl}); \\ R^{14} \text{ is selected from } C_{1\text{-4}alkyl}, \text{ oxo } (=O), -OR^{15}, -C(=O)R^{15}, -C(O)_2R^{15}, \text{ and } -S(O)_2(C_{1\text{-4}alkyl}); \\ R^{15} \text{ is selected from hydrogen and } C_{1\text{-4}alkyl};$

q is 0 or 1; and

r is 0, 1 or 2.

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12. A compound according to claim 11, or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, wherein:

R⁴ and R⁵ are both fluoro.

- 13. A compound according to claim 11, or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, wherein X is $-NR^{12a}$, R^{12a} is $-S(O)_2(C_{1-4}alkyl)$, and q is 1.
 - 14. A compound having the Formula (Ip),

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or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, wherein:

Q is alkyl, substituted alkyl or an optionally-substituted cycloalkyl or heterocyclyl, provided Q is not arylalkyl or heteroarylalkyl; and R^4 and R^5 are both halogen;

- 5 15. A compound according to claim 14, or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, wherein R⁴ and R⁵ are both fluoro.
 - 16. A compound according to claim 14, or an isomer, prodrug, or pharmaceutically-acceptable salt thereof, wherein Q is an optionally-substituted monocyclic cycloalkyl or heterocyclyl ring.
 - 17. A pharmaceutical composition comprising a therapeutically effective amount of compound according to Claim 1 in combination with a pharmaceutically-acceptable excipient.
- 18. A method for treating a p38-mediated disorder in a patient comprising administering to the patient in need of such treatment, an effective amount of a compound according to Claim 1.
- 19. The method of Claim 18, wherein the p38-mediated disorder is selected from the group consisting of arthritis, Crohn's disease, Alzeihmer's disease, adult respiratory distress syndrome, chronic obstructive pulmonary disease, asthma, stroke, sepsis, myocardial infarction, and spondylitis.
- 20. A method for inhibiting p38 kinase in a mammal comprises administering to said mammal a compound according to claim 1.
 - 21. A process for preparing a compound of formula (I)

wherein R is selected from:

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- (a) alkyl optionally-substituted with one to three of R¹⁷;
- (b) cycloalkyl optionally substituted with one, two or three groups selected from R¹⁸; and
- (c) optionally-substituted aryl;
- Q is selected from alkyl, cycloalkyl, substituted cycloalkyl, heterocyclyl, substituted heterocyclyl, and alkyl substituted with one, two or three of halogen, cyano, $-OR^8$, $-SR^8$, $-C(=O)R^8$, $-C(=O)R^8$, $-C(=O)NR^8R^9$, $-S(O)_pR^{10}$, $-C(O)_2NR^8R^9$, $-S(O)_2NR^8R^9$, $-NR^8R^9$, cycloalkyl, substituted cycloalkyl, heterocyclyl, and/or substituted heterocyclyl; R^6 is hydrogen or lower alkyl;
- 10 R⁷ is selected from hydrogen, alkyl, substituted alkyl, halogen, cyano, nitro, hydroxy, alkoxy, haloalkoxy, amino, alkylamino, and optionally-substituted cycloalkyl, heterocyclyl, aryl, or heteroaryl;
 - R⁸ and R⁹ are (i) independently selected from hydrogen, alkyl, haloalkyl, hydroxyalkyl, alkoxyalkyl, cycloalkyl, substituted cycloalkyl, heterocyclyl, and substituted heterocyclyl; or (ii) when R⁸ and R⁹ are attached to the same nitrogen atom, R⁸ and R⁹ may be taken together to form an optionally-substituted heterocyclyl ring;
 - R¹⁰ is alkyl, hydroxyalkyl, alkoxyalkyl, cycloalkyl, substituted cycloalkyl, heterocyclyl, or substituted heterocyclyl;
 - R¹⁷ is at each occurrence independently selected from halogen, haloalkoxy, haloalkyl, alkoxy, or optionally-substituted phenyl, benzyl, phenyloxy, benzyloxy, or cycloalkyl;
 - R¹⁸ is at each occurrence independently selected from alkyl, substituted alkyl, halogen, haloalkyl, haloalkoxy, cyano, alkoxy, acyl, alkoxycarbonyl, alkylsulfonyl, or optionally-substituted phenyl, phenyloxy, benzyloxy, cycloalkyl, heterocyclyl, or heteroaryl; and p is 1 or 2;

wherein said process comprises:

(i) providing a compound of formula (8); and

where X is a leaving group; and

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- (ii) contacting said compound of formula (8) with a compound of the formula NH_2Q in a polar, aprotic solvent.
- 22. The process of claim 21, wherein said compound of formula (8) is provided by treating a compound of formula (7) with *t*-butylnitrite:

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